



STRATA

SUPERIOR WELDING PRODUCTS



ADVANCEMULTI205P

200A AC/DC TIG / MMA / PULSE MIG WELDER

Featuring the latest in welding technology the ADVANCEMULTI205P is one machine for every job. Capable of AC TIG, DC TIG, MMA, MIG, and Pulse MIG functions this is the ultimate 4-in-1 machine. Designed tough for NZ conditions the ADVANCEMULTI205P will become your new go-to welder.

- One machine for every job with Advanced Multi Process Technology - AC/DC TIG, MMA, MIG, Pulse MIG functions
- 5" Full Colour LCD Display
- Active PFC Technology, reduced power consumption
- Advanced TIG Functions Mix AC/DC Waveforms, Advanced Waveform Control, Advanced Spot Welding and Synergic Smart TIG Operation.
- Lift TIG and HF Start
- 2T/4T Plus Smart 4T Programmability and Spot Trigger Modes
- Electronic HF Tig Arc Ignition System for low EMF interference
- Pulse MIG Function, Manual MIG Function, Smart Synergic MIG Function and Spool Gun Connection
- Suitable for MIG brazing with bronze wires.
- Advanced MMA Features Pulse, AC or DC, Adjustable hot start and arc force controls
- Multi Voltage Input, great for running off Generators and long extension leads.
- Switchable Smart Cooling Fan Control
- Externally upgradeable software via USB Connection (input only)
- Accessories Include: Strata Professional PRO-GRIP26 25ft TIG torch with thumbwheel remote control, MT250-4E MIG Torch, 4m MMA lead with heavy duty twist lock electrode holder, 3m Earth Lead with heavy duty earth clamp, Strata 2 Stage Flowmeter Argon Gas Regulator, Argon Regulator/CO2 Cylinder Adaptor, 4m Gas Hose, 'V' Groove Drive Roller 0.6/0.8mm, 'V' Groove Drive Roller 0.9/1.0mm, Knurled Drive Roller 0.8/0.9mm
- Optional Accessories: MIG Consumables Starter Kit (MB25KIT), TIG Consumables Starter Kit (ACDCKIT), Strata Spool Gun 8m MB24 (SP240P)

ALTERNATING/DIRECT CURRENT	CORROSION RESISTANT	SPIKE/GENERATOR SAFE	IGBT INVERTER TECHNOLOGY	INTELLIGENT PROTECTION SYSTEM	230V 50HZ SINGLE PHASE	PULSE WELDING OUTPUT	POWER FACTOR CORRECTION	HF START TIG	SPOOL GUN READY	LCD COLOUR SCREEN	15 AMP PLUG

DIMENSIONS (LxWxH)	WEIGHT	INPUT POWER SUPPLY	INPUT POWER SUPPLY TOLERANCE	MAXIMUM INPUT CURRENT	GENERATOR CAPACITY	MIG CURRENT OUTPUT	MMA, AC/DC TIG CURRENT OUTPUT	MOG O/C VOLTAGE	MMA O/C VOLTAGE	MMA DUTY CYCLE	AC/DC TIG DUTY CYCLE	MIG DUTY CYCLE
675x220x430mm	21kg	230V AC 15A 50/60Hz	90 - 275V AC	34A	10kVA	30A-200A	10-200A	10V-27V	75V	200A@20% 130A@60% 100A@100%	200A@25% 130A@60% 100A@100%	200A@25% 130A@60% 100A@100%

TIG GAS POST FLOW/PRE-FLOW ADJUSTMENT	TIG PULSE FREQUENCY	TIG PULSE WIDTH RANGE	AC TIG WAVEFORM	AC FREQUENCY ADJUSTMENT	INSULATION CLASS	POWER EFFICIENCY	POWER FACTOR	STANDARDS	MMA ROD SIZE	WARRANTY
0-20s	0.5 - 999Hz	5 - 95%	Square wave Sine wave Triangular wave Mix	50-250Hz	IP23	80%	0.99	EN60974-1:2012	1.6 - 5.0mm	36 months